

# **AgrimagP2**

## Modbus RTU User Guide



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# Table of Contents

<b>1. Modbus.....</b>	<b>2</b>
1.1. Introduction.....	2
1.2. Definitions and Abbreviations .....	2
1.3. References.....	2
1.4. Technical data .....	2
1.5. General Modbus RTU .....	3
1.6. Commissioning .....	4
1.7. Modbus addressing module .....	4
1.8. Modbus function codes .....	4
1.9. Modbus holding registers.....	5
1.10. Password .....	5
1.11. Real-time measurement.....	6
1.12. Datalogger memory management .....	7
1.13. Info.....	8
1.14. Display .....	9
1.15. User settings.....	10
1.16. Factory Settings.....	12
1.17. Datalogger.....	14
1.18. AgrimagP2 – RS485 .....	16
<b>2. AgrimagP2 SW .....</b>	<b>17</b>
2.1. System requirements .....	17
2.2. Installation/Uninstall AgrimagP2 software .....	17
2.3. Service section .....	18
2.4. Statistic section .....	23
<b>3. Appendix.....</b>	<b>24</b>
3.1. Warranty .....	24
3.2. Contact .....	24

# 1. Modbus

## 1.1. Introduction

This manual describes the MAGB1 Modbus-RTU communication protocol.

## 1.2. Definitions and Abbreviations

CRC	Cyclic Redundancy Check, Used for error-checking in Modbus RTU. See appendix
Modbus master	A Modbus device, which is able to access data in one or more connected Modbus slaves
Modbus slave	A Modbus device, which is able to respond to requests from a single Modbus master
Modbus address	Throughout this document the following notation is used to address Modbus RTU registers: 1234 - Holding register 1234 (addressed in messages by 1233)
RS 232	Refers to the communication standard defined by EIA/TIA-232C. (Physical layer) EIA/TIA232C
USB	Refers to the USB Specification usb.org
RTU	Remote Terminal Unit - Standard Modbus transmission mode

## 1.3. References

Reference 1	Modbus over Serial Line Specification & Implementation guide v. 1.0 modbus.org 12/02/02
Reference 2	Modbus Application Protocol Specification v. 1.1 modbus.org 12/06/02

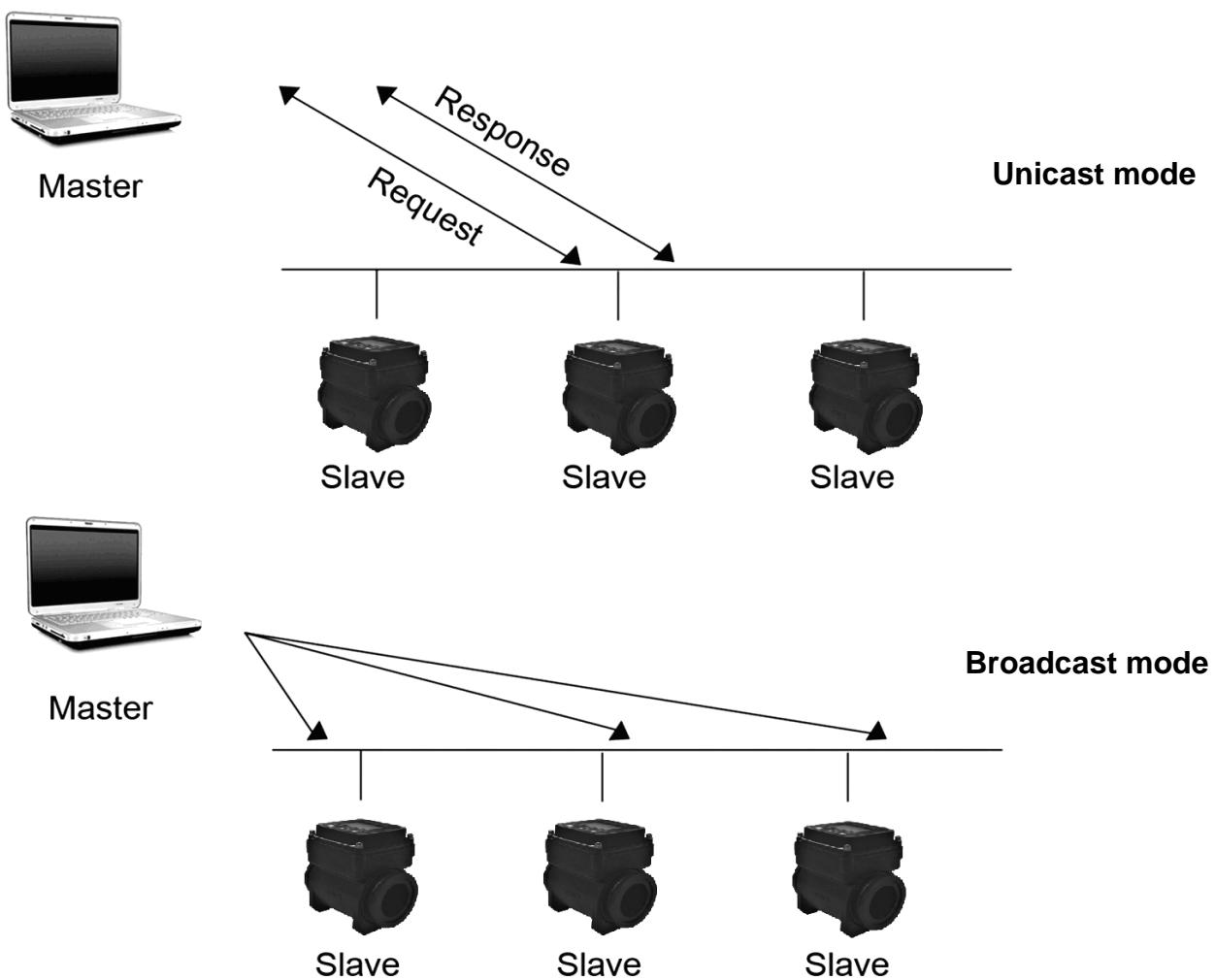
## 1.4. Technical data

ARKON Flowmeter Modbus RTU specification	
Device type	Slave
Baud rates	9600, 14400, 19200, 38400, 57600, 115200 bits/sec.
Number of stations Recommended:	max. 31 per segment without repeaters
Device address range	1-247
Protocol	Modbus RTU (Other Modbus protocols like ASCII, Plus or TCP/IP are not supported)
Electrical interface	RS485
Supported function code	3 read holding registers
	16 write multiple registers
	17 report slave ID
Broadcast	No
Maximum cable length	RS485 Specification limits
Standard Modbus over serial line v1.0)	
Certified	No

## 1.5. General Modbus RTU

The module complies with the Modbus serial line protocol [Reference 1].

Among other things, this implies a master-slave protocol at level 2 of the OSI model. One node, (the master), issues explicit commands to one of the „slave“-nodes and processes responses. Slave nodes will not transmit data without a request from the master node, and do not communicate with other slaves. Modbus is a mono master system, which means that only one master can be connected at any single point in time. Two modes of communication are possible, Unicast and Broadcast. Unicast mode is where the master sends a request to one slave device, and waits a specified time for a response. In Broadcast mode the master sends out a request to address „0“, which means that the information is for all slave devices on the network. In Broadcast mode there is no response from the slave devices.



The Modbus frame is shown below, and is valid for both requests and responses.

Slave Address	Function code	Data	Crc
1 Byte	1 Byte	0-252 Bytes	2 Bytes

Further details of the Modbus protocol can be found in Reference 1 and 2.

## 1.6. Commissioning

Before communicating with the master, Baud rate, node ID and update rate must be selected.

Item	Value	Comments
Slave address	1-247	Device address [Factory setting: 1]
Baud rate	9600, 14400, 19200, 38400, 57600, 115200	Communication speed [Factory setting: 9600]
Parity/framing	Even, 1 stopbit	Communication parameters [Factory setting: None, 1 stopbit]
	Odd, 1 stopbit	
	None, 2 stopbit	
	None, 1 stopbit	

## 1.7. Modbus addressing module

The module allows R/W access to the following standard Modbus data register blocks:

- Holding registers

I.e. the module will not support the other standard data register blocks:

- Coils
- „Discrete input“
- „Input registers“

## 1.8. Modbus function codes

This device supports following function codes: 3, 16 and 17.

Function code 3 and 16 are used for accessing registers. Function code 17 (report slave ID) will return a structure of identification information of the device. Below the different function code exceptions are described.

<b>Function code 3 (Read holding registers)</b> General exceptions: <ul style="list-style-type: none"><li>• Requesting less than 1 or more than 125 registers =&gt; Exception 3 (Illegal data value)</li><li>• Requesting more than max. message size =&gt; Exception 2 (Illegal data address)</li><li>• Requesting data above/crossing limitation of max. register address (0xFFFF) =&gt; Exception 2 (Illegal data address)</li><li>• If the end address is only part of a mapped holding register item (e.g. one half of a longint value) =&gt; Exception 2 (Illegal data address)</li></ul> Application exceptions: <ul style="list-style-type: none"><li>• Application errors =&gt; Exception 2 (Illegal data address)</li></ul> Holes/register alignment: <ul style="list-style-type: none"><li>• The read command always returns data if no exception is given. Bad start/end alignment will result in only parts of the data item being read.</li><li>• Holes in the holding register map return Exception 2 (Illegal data address)</li></ul>	<b>Function code 16 (Write multiple registers)</b> General exceptions: <ul style="list-style-type: none"><li>• Exceeding max. message size =&gt; Exception 2 (Illegal data address)</li><li>• Writing data above/crossing limitation of max. register address (0xFFFF) =&gt; Exception 2 (Illegal data address)</li></ul> Application exceptions: <ul style="list-style-type: none"><li>• Application errors =&gt; Exception 2 (Illegal data address)</li><li>• Application errors include writing to ReadOnly holding registers</li></ul> Holes / register alignment: <ul style="list-style-type: none"><li>• If start-address is not the start of a mapped holding register =&gt; Exception 2 (Illegal data address)</li><li>• Writing to holes is not allowed =&gt; Exception 2 (Illegal data address)</li><li>• If the end address is only part of a mapped holding register item (e.g. one half of a longint value), the action depends on the datatype.</li><li>• If the end address is only part of a mapped holding register item (e.g. one half of a longint value) =&gt; Exception 2 (Illegal data address)</li></ul>
<b>Function code 17 (Report Slave ID)</b> • There are no exceptions for this function	

## 1.9. Modbus holding registers

In the following the holding registers for the MAGB1 Modbus RTU module are described.

Modbus Start Register	Section
2	Password
100	Real-time measurement
200	Datalogger memory management
1000	Info
1500	Display
2000	User settings
4000	Factory settings
10000	Datalogger items

Holding registers memory map

When writing to the Holding registers, data validity is not checked. Writing incorrect values can result in unexpected behaviour of the device. In any further explanations, the following data types are used:

- **Longint** – Number consisting of 32 bits, formed by 2 Modbus registers. It is necessary to write both Low and High Word of this item, the register number always has to be an even number. Not meeting these requirements will cause an Exception 2 error (Illegal data address). In case information about the number of decimals is available, then the final number is given by the following formula:  $Y = X * 10^{(-DEC)}$ , where Y is the final number, X the read number, and DEC the number of decimals.

- **Bool** – this item can be read, but its value has no meaning. Writing value 1 to this item will cause an unspecified operation to be performed (resetting the flow totalizers, etc.) It is necessary to write both Low and High Word of this item, the register number always has to be an even number. Not meeting these requirements will cause an Exception 2 error (Illegal data address).

Data type memory map		
Modbus register	Data Type	Low/High Word
2	Longint	L
3		H
4	Bool	L
5		H

## 1.10. Password

To enter the "User settings and Factory settings" sections, it is necessary to enter a password.

Modbus register	Modbus address	No. of bytes	Data type	No. of decimal	Min Value	Max Value	Description	Read/Write
2	1	4	Longint	0	0	9 999	Password (User)	R*/W
4	3	4	Longint	0	0	9 999	Reserved	R*/W
6	5	4	Longint	0	0	9 999	Password (Factory)	R*/W

\*) For safety purposes, it is not possible to read this item directly. In case a 0 is read from this register, it means that no valid password was entered, and the given section is not accessible. In case a 1 is read, a valid password was entered and hence the given section can be accessed freely. To close the section, you write any possible invalid password to the password entry.

## 1.11. Real-time measurement

Modbus register	Modbus address	No. of bytes	Data type	No. of decimal	Min Value	Max Value	Description	Read/Write
100	99	4	Longint	3	0	$2^{32}$	FLOW	R
102	101	4	Bool	0	0	1	SIGN	R
104	103	4	Longint	N/A	0	$2^{32}$	TOTAL	R
106	105	4	Longint	N/A	0	$2^{32}$	Batch	R
108	107	4	Longint	0	0	$2^{16}$	ERROR CODE	R

### Flow

Unit: m<sup>3</sup>/h - it is not possible to change it.

Real value = Actual value / 1000

### Sign

Sign of the read flow.

0 – positive flow

1 – negative flow

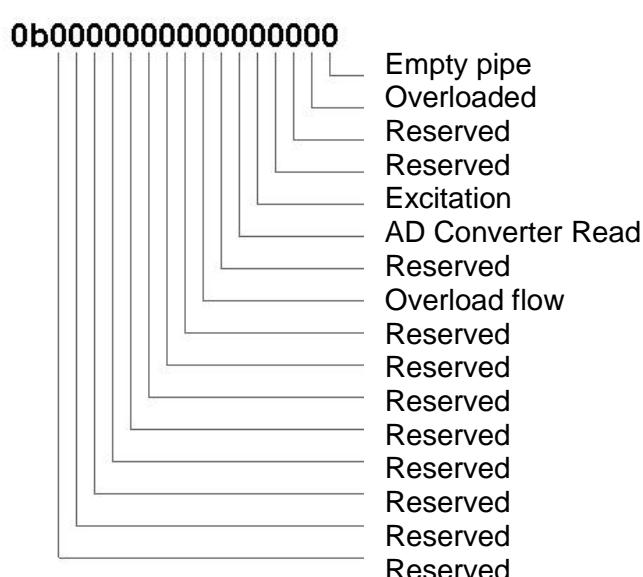
### Total , Batch

Unit: m<sup>3</sup> – it is not possible to change it.

Real value = Actual value / 1000.

### Error code

Convert read value to binary number. Number one means error. For more information see chapter Chyba! Nenalezen zdroj odkazů..



## 1.12. Datalogger memory management

Modbus register	Modbus address	No. of bytes	Data type	No. of decimal	Min. Value	Max. Value	Default	Description	Read/Write
200	199	4	Longint	-	0	$2^{32}$	1048576	DATALOGGER MEMORY SIZE	R
202	201	4	Longint	-	0	DATALOGGER MEMORY SIZE	0	DATALOGGER BASE ADDRESS	R/W

**Datalogger memory size** - memory size in bytes, according to Flash memory size capacity is 1048576 bytes

**Datalogger base address** - actual base address in memory, value in range of 0 to Datalogger memory size

## 1.13. Info

Modbus register	Modbus address	No. of bytes	Data type	No. of decimal	Min Value	Max Value	Description	Read/Write
1000	999	4	Longint	0	-	-	Time	R
1002	1001	4	Longint	0	-	-	Date	R
1004	1003	4	Longint	0	-	-	Unit No.	R
1006	1005	4	Longint	0	-	-	Error (min)	R
1008	1007	4	Longint	0	-	-	OK (min)	R
1010	1009	4	Longint	0	-	-	Diameter	R
1012	1011	4	Longint	2	-	-	FirmWare No.	R
1014	1013	4	Longint	3	-	-	Flow Qn	R
1016	1015	4	Longint	0	-	-	Excitation counter	R

**Time** - time is stored in BCD format HHMMSS (ie 08:33:15 = 0x00083315)

**Date** - date is stored in BCD format YYYYMMDD (ie 25.03.2010 = 0x20100325)

**Unit no.** – exclusive number for this Flowmeter. If there are any problems, please refer to this number

**Error (min)** – the number of minutes the device was not measuring because of errors

**OK (min)** - the number of minutes that the device measured correctly

**Diameter** – this item shows the nominal sensor diameter that is currently configured for the given flowmeter

**Firmware No.** – this shows the current firmware version

**Flow Qn** – Nominal flow. Real value = Actual value / 1000

**Excitation Counter** – the number of excitations

## 1.14. Display

Modbus register	Modbus address	No. of bytes	Data type	No. of decimal	Min. Value	Max. Value	Default	Description	Read/Write
1500	1499	4	Longint	-	0	4	2	Unit Flow (+/-), 0=UKG/min, 1=USG/min, 2=m3/h, 3=l/min, 4=l/s	R/W
1502	1501	4	Longint	-	0	3	2	Unit Volume, 0=UKG, 1=USG, 2=m3, 3=l	R/W
1504	1503	4	Longint	0	0	100	50	Contrast [%]	R/W

**Unit Flow** – actual flow unit (default m<sup>3</sup>/h)

**Unit Volume** – totalizer unit (default m<sup>3</sup>)

**Contrast** – Set display's contrast

## 1.15. User settings

To enter this section, it is necessary to enter the User Password “1111”.

Modbus register	Modbus address	No. of bytes	Data type	No. of decimal	Min Value	Max Value	Default	Description	Read/Write
2000	1999	4	Bool	-	0	1	0	Measurement, 0=Stop, 1=Running	R/W
2002	2001	4	Bool	-	0	1	1	Air Detector, 0=OFF, 1=ON	R/W
2004	2003	4	Longint	3	0	999	188	Air Constant	R/W
2006	2005	4	Longint	0	1	30	3	Samples per Avg.	R/W
2008	2007	4	Longint	-	0	5	3	Low Flow Cutoff, 0=OFF, 1=0.5%, 2=1%, 3=2%, 4=5%, 5=10%	R/W
2010	2009	4	Bool	-,0	0	1	0	Invert Flow, 0=No-invert, 1=Invert	R/W
2012	2011	4	Longint	0	0	0x29991231	-	Date Settings	R/W
2014	2013	4	Longint	0	0	0x00235959	-	Time Settings	R/W
2016	2015	4	Longint	0	1	247	1	Modbus Slave Address	R/W
2018	2017	4	Longint	-	0	5	0	Modbus BaudRate, 0=9600, 1=14400, 2=19200, 3=38400, 4=57600, 5=115200	R/W
2020	2019	4	Longint	-	0	3	0	Modbus Parity, 0=Even, 1 stopbit, 1=Odd, 1 stopbit, 2=None, 2 stopbits, 3=None, 1 stopbit	R/W
2022	2021	4	Longint	-	-	-	0	Reserved	-
2024	2023	4	----	-	-	-	0	Always ON 0= OFF, 1= ON	R/W
2026	2025	4	----	3	0	36000	0	Flow Min	R/W
2028	2027	4	----	---	----	---	-	Flow Max	R/W
2030	2029	4	----	0	4	20	4	Current Min	R/W
2032	2031	4	----	---	----	---	20	Current Max	R/W
2034	2033	4	Longint	0	0	13	0	Datalogger Interval 0= OFF 1= 15 s 2= 30 s 3= 1 min 4= 2 min 5= 5 min	R/W

								6= 10 min 7= 15 min 8= 30 min 9= 1 hr 10= 2 hrs 11= 6 hrs 12= 12 hrs 13= 24 hrs	
2036	2035	4	Longint	0	0	1	0	Datalogger Delete 0= OFF, 1= ON	R/W

### Measurement

0 = Stop – the unit shows actual flow, but the totalizers are stopped

1 = Running – totalizers are active. Default Stop

**Air Detector** – this option allows selecting empty pipe check. Default ON. If the Air detector is active and the pipe is empty, the unit automatically turns down the excitation to prolong battery life

**Air Constant** – constant value to determine the Empty pipe detection limit. Default 188  
Real value = Actual value / 1000

**Samples per Avg.** – the number of samples that the flowmeter will use for calculation of its displayed average flow value. Default 3

**Low Flow Cutoff** – this function serves to set the minimum flow the flowmeter will react on. Default 2%

**Invert Flow** – this function serves to change the direction of the flow. Default OFF

**Date Settings** - date write in BCD format YYYYMMDD (ie 25.03.2010 = (hex)0x20100325)

**Time Settings** - time write in BCD format HHMMSS (ie 08:33:15 = (hex)0x00083315)

**Modbus Slave Address** – Modbus device address. Default 1

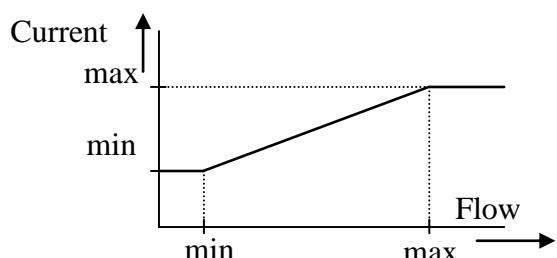
**Modbus Baudrate** – setup communication speed. Default 9600

**Modbus Parity** – setup communication parameters. Default none, 1 stopbit

**Always on** – set to 0 always

**Current Min – Max** – Setup of the current output range, corresponds to the actual flow-rate within given range

**Flow Min – Max** – Setup of measurement flow-range Real value = Actual value / 1000 (only positive values)



## 1.16. Factory Settings

To enter this section, it is necessary to enter the Factory Password.

Modbus register	Modbus address	No. of bytes	Data type	No. of decimal	Min Value	Max Value	Default	Description	Read/Write
4000	3999	4	Bool	0	0	1	0	Delete Volume	R/W
4002	4001	4	Bool	0	0	1	0	Delete Batch	R/W
4004	4003	4	Bool	0	0	1	0	Delete OK (min)	R/W
4006	4005	4	Bool	0	0	1	0	Delete Error (min)	R/W
4008	4007	4	Bool	0	0	1	0	Flow Simulation, 0=OFF, 1=ON	R/W
4010	4009	4	Longint	3	0	36 000 000	3600	Simulated Flow	R/W
4012	4011	4	Longint	0	0	1 000	-	Diameter	R/W
4014	4013	4	Longint	0	0	999999	-	Unit No.	R/W
4016	4015	4	Longint	3	0	36 000 000	-	Flow Qn	R/W
4018	4017	4	Longint	3	0	36 000 000	-	Calibration Point 1	R/W
4020	4019	4	Longint	3	0	36 000 000	-	Calibration Point 2	R/W
4022	4021	4	Longint	3	0	36 000 000	-	Calibration Point 3	R/W
4024	4023	4	Longint	0	-8388608	8388607	-	Calibration Data 1	R/W
4026	4025	4	Longint	0	-8388608	8388607	-	Calibration Data 2	R/W
4028	4027	4	Longint	0	-8388608	8388607	-	Calibration Data 3	R/W
4030	4029	4	Bool	-	0	1	0	Zero Flow Set	R/W
4032	4031	4	Bool	-	0	1	0	Zero Flow Erase	R/W
4034	4033	4	Longint	7	0	1000000	0	Zero Flow Constant	R/W
4036	4035	4	Longint	-	0	6	4	Excitation frequency, 0=1/60 Hz, 1=1/30 Hz, 2=1/15 Hz, 3=1/5 Hz, 4=1.5625 Hz, 5=3.125 Hz, 6=6.25 Hz	R/W
4038	4037	4	Bool	-	0	1	1	Excitation, 0=OFF, 1=ON	R/W
4040	4039	4	Bool	-	0	1	0	Reserved	R/W
4042	4041	4	Bool	-	0	1	0	Reset system	R/W

**Delete Total Volume** – write value different to zero for erasing the Total flow totalizer.

**Delete Batch** – write value different to zero for erasing the Total – flow totalizer.

**Delete Total + Volume** – write value different to zero for erasing the Total + flow totalizer

**Delete OK (min)** – write value different to zero for erasing the OK min counter.

**Delete Error (min)** – write value different to zero for erasing the Error min counter

**Flow Simulation** – switch off/on the simulation flow function. Default OFF

**Simulated Flow** – write simulated flow. Real value = Actual value / 1000

**Diameter** – diameter of the sensor.

**Unit No.** – the serial number of unit

**Flow Qn** – setup to the excepted flow Qn. It is set automatically when you write diameter.

Real value = Actual value / 1000

**Calibration Point 1** – calibration flow 1

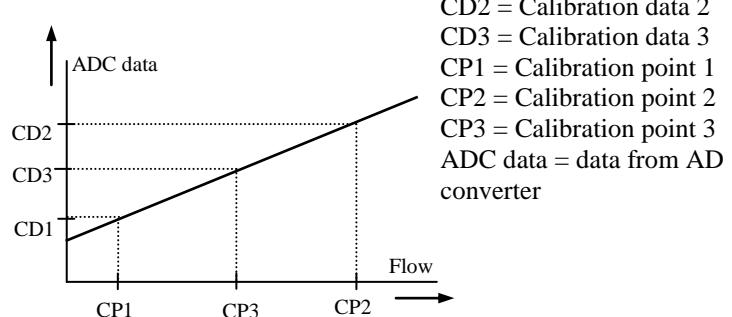
**Calibration Point 2** – calibration flow 2

**Calibration Point 3** – calibration flow 3

**Calibration Data 1** – calibration data 1

**Calibration Data 2** – calibration data 2

**Calibration Data 3** – calibration data 3



Note: CP1 < CP3 < CP2 and CD1 < CD3 < CD2.

The calibration point 3 and the calibration data 3 could be set to zero. CP1 < CP2 and CD1 < CD3.

**Zero Flow Set** – after activation this function, next 125 samples are compute to average value for zero flow constant

**Zero Flow Erase** – erase zero flow constant to 0

**Zero Flow Constant** – Set manually value for zero flow constant

**Excitation Frequency** – choose the excitation frequency. The battery life depends on excitation frequency

**Excitation** – write zero for turn OFF the excitation. Default ON

**Reset** – Reset all system. After application it must be restarted by connecting SW with flowmeter

## 1.17. Datalogger

Data from datalogger are saved into Flash memory. Size is 1048576 B, capacity for write entries is 131072 (one entry has 8 B).

Please refer to chapter 1.12 to determine datalogger memory size and actual base address (Modbus registres 200, 202).

Datalogger base address defines base address in record memory in range < 0;1048575>. Reg\_datalogger\_start (10000) defines first register of datalogger. Example in table shows how to read blocks of 4 records from modbus registers. After each step the change of Datalogger\_base\_address determines Datalogger\_item available at defined MODBUS\_Register:

$$\text{Datalogger item} = ((\text{MODBUS\_Register} - \text{Reg\_datalogger\_start}) + \text{Datalogger\_BASE\_address})$$

Datalogger item	MODBUS register	MODBUS address	Data logger BASE address	No. of bytes	Data type	No. of decimal	Min Value	Max Value	Description	Read/ Write
1.	10000	9999	0	4	Int	0	0	65535	Date+Time	R
	10002	10001	0	4	Longint	0	0	4294967295	Total	R
2.	10004	10003	0	4	Int	0	0	65535	Date+Time	R
	10006	10005	0	4	Longint	0	0	4294967295	Total	R
3.	10008	1007	0	4	Int	0	0	65535	Date+Time	R
	10010	10009	0	4	Longint	0	0	4294967295	Total	R
4.	10012	10011	0	4	Int	0	0	65535	Date+Time	R
	10014	10013	0	4	Longint	0	0	4294967295	Total	R
5.	10000	9999	32	4	Int	0	0	65535	Date+Time	R
	10002	9999	32	4	Longint	0	0	4294967295	Total	R
6.	10004	10001	32	4	Int	0	0	65535	Date+Time	R
	10006	10003	32	4	Longint	0	0	4294967295	Total	R
7.	10008	10005	32	4	Int	0	0	65535	Date+Time	R
	10010	1007	32	4	Longint	0	0	4294967295	Total	R
8.	10012	10009	32	4	Int	0	0	65535	Date+Time	R
	10014	10011	32	4	Longint	0	0	4294967295	Total	R
	...	...	...	...	...	...	...	...	...	...
	...	...	...	...	...	...	...	...	...	...
131069.	10000	9999	1048575	4	Int	0	0	65535	Date+Time	R
	10002	10001	1048575	4	Longint	0	0	4294967295	Total	R
131070.	10000	9999	1048575	4	Int	0	0	65535	Date+Time	R
	10002	10001	1048575	4	Longint	0	0	4294967295	Total	R
131071.	10000	9999	1048575	4	Int	0	0	65535	Date+Time	R
	10002	10001	1048575	4	Longint	0	0	4294967295	Total	R
131072.	10004	10003	1048575	4	Int	0	0	65535	Date+Time	R
	10006	10005	1048575	4	Longint	0	0	4294967295	Total	R

All items in Datalogger are created from 8 bytes:

Date	Time	Total+
2B	2B	4B

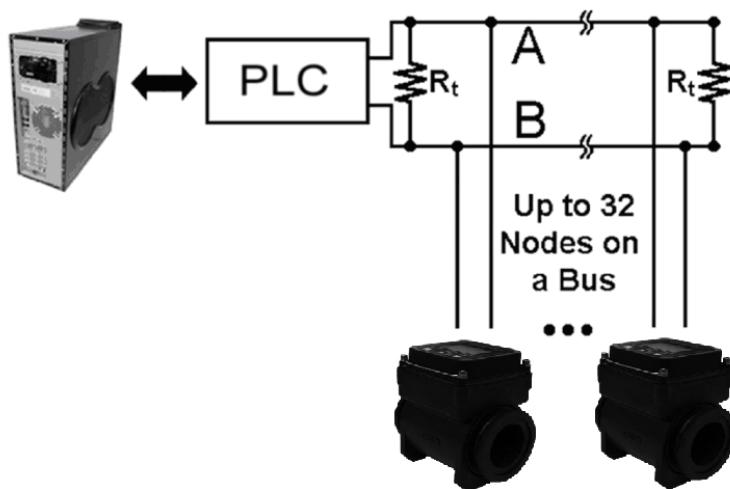
- Date +Time (4 B) – Number in Hex form show date in format:  
 bit[0..5] - seconds  
 bit[6..11] - minutes  
 bit[12..16] - hours  
 bit[17..21] - day  
 bit[22..25] - month  
 bit[26..31] - year (since 2015)
- Total - number is without decimal point. To calculate real value Actual value must be divided by 1000 (4bytes, byte 0 = LSB)  
 Example: Actual value 26530 »  $26530/1000 = 26,530 \text{ m}^3$ .

The data are written into Flash memory in clusters of 16 records. It takes 16 times datalogger interval to fill the cache memory before it is written into Flash thus last 16 records might not be seen in the flash memory.

## 1.18. AgrimagP2 – RS485

Protocol	MODBUS RTU – for detailed information see AgrimagP2 MODBUS guide
SW	Standart Arkon SW
Baud rate	9600 baud/s

### BASIC CIRCUIT CONNECTIONS:



### Multi-Node Network with End Termination Using RS485

Terminator  $R_t$  with resistance  $100\Omega$  should be connect to the end of line RS-485.

#### Colour coding:

Brown .... +U

White .... GND

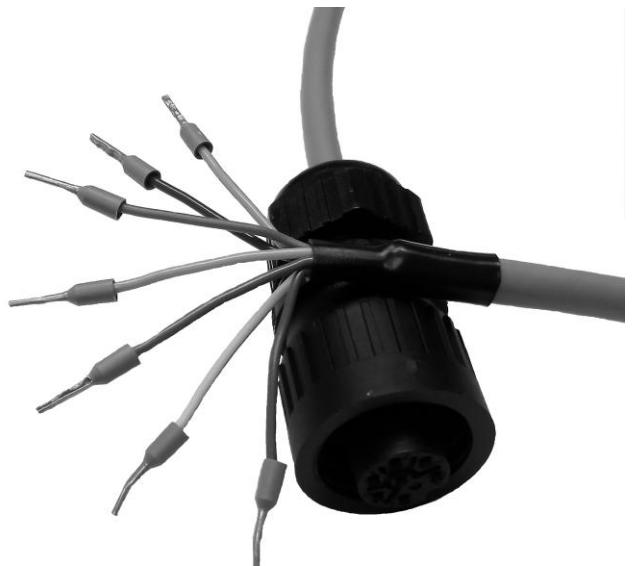
**Green ... A (RS485 communication bus)**

**Yellow .... B (RS485 communication bus)**

Gray .... I/O (4-20mA)

Blue .... -V (4-20mA)

Pink .... +V (4-20mA)



## 2. AgrimagP2 SW

### 2.1. System requirements

There are minimum software requirements of your computer that must be satisfied to ensure that the software functions properly. These are:

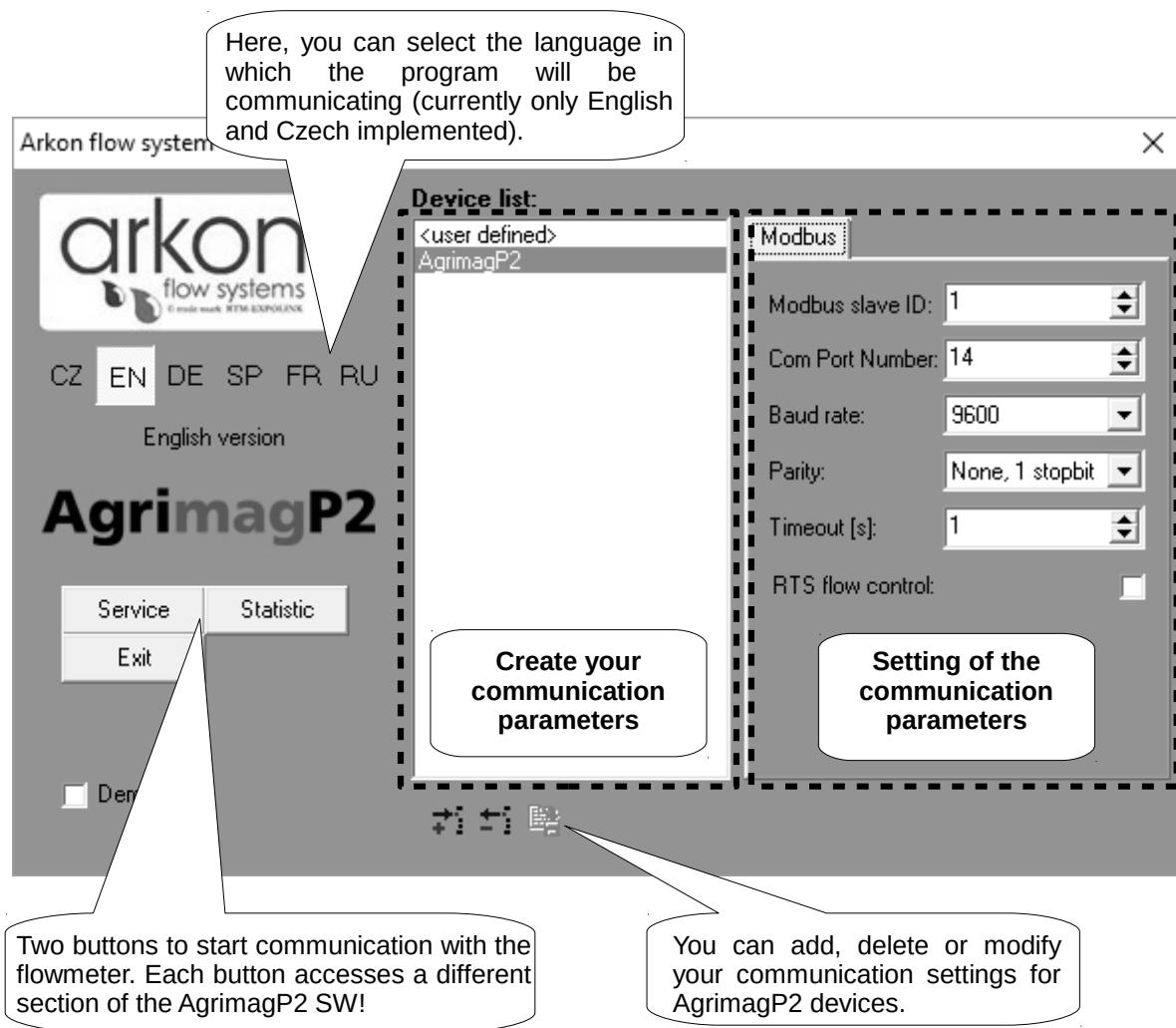
MS Windows 98/ME/NT/2000/XP/Vista/Windows 7 operating system  
ArimagP2 software program  
RS485 input to your computer

### 2.2. Installation/Uninstall AgrimagP2 software

If you received the AgrimagP2 SW on a CD, place the CD-ROM with the AgrimagP2 software in your CD drive. Double-click on the CD-ROM symbol in the "My Computer" folder on the Windows desktop. Then run the "Setup.exe" in the "ArimagP2 Software" folder.

The installation package can be downloaded from Arkon website.

To uninstall AgrimagP2 SW in „Settings“ (Start menu), under „Add/remove programs“ you select AgrimagP2 and then click the „uninstall“ button.

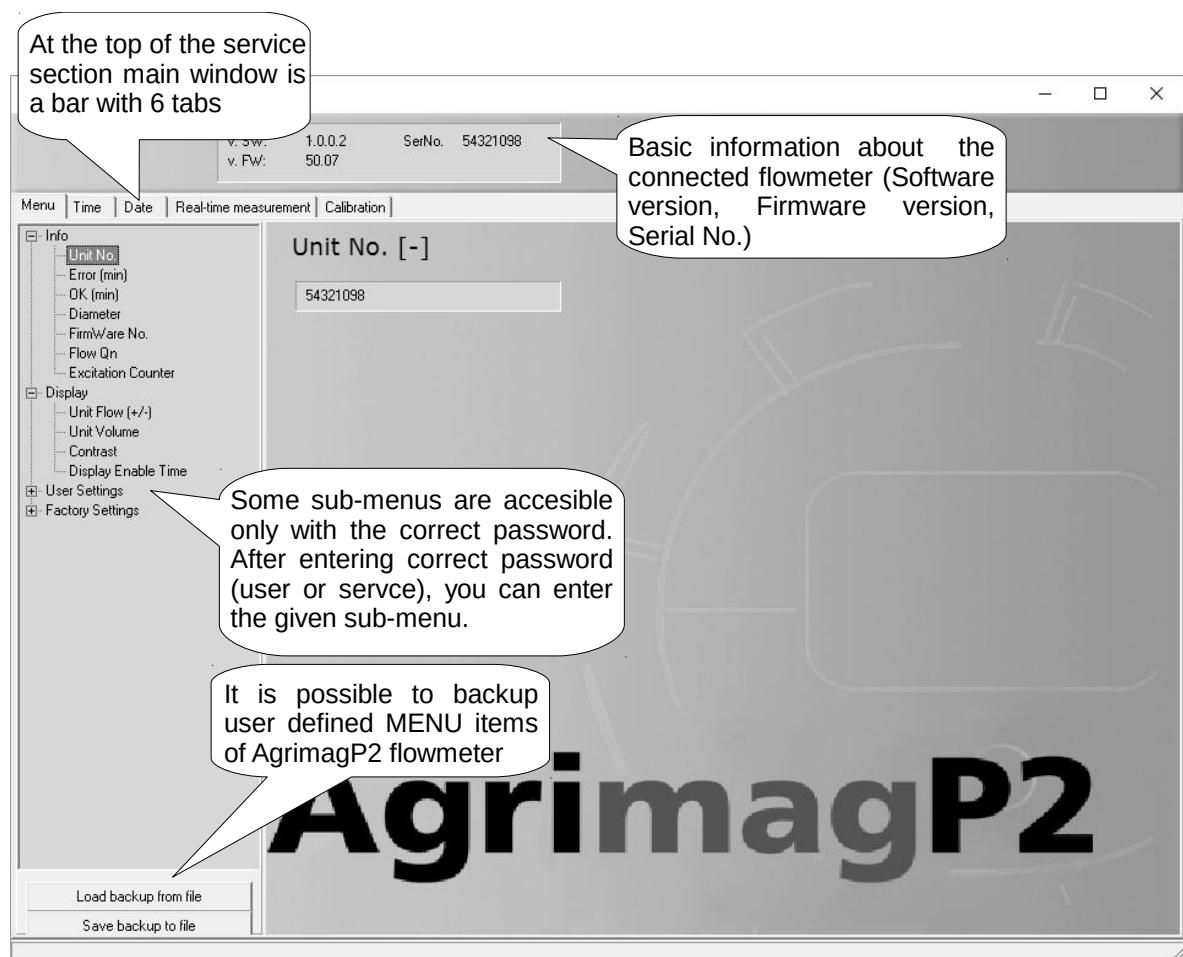


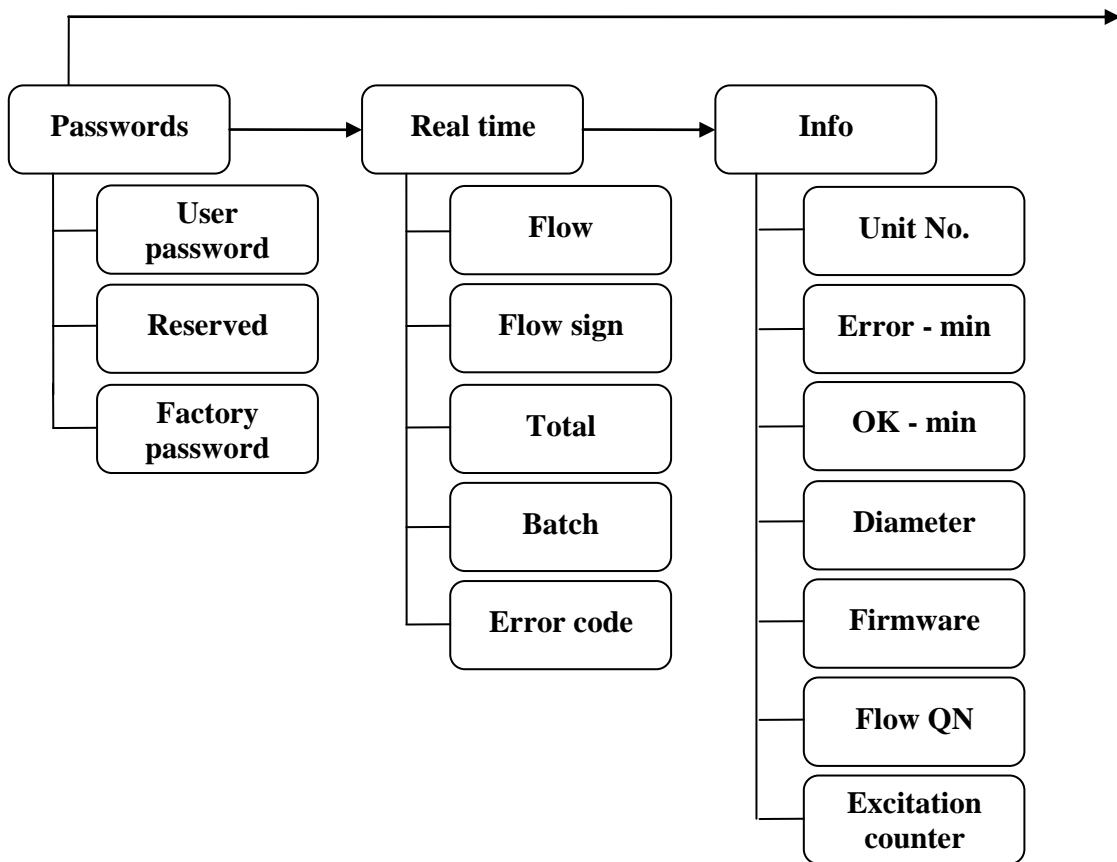
- **The SERVICE section (“Service”)** – This section serves for overall remote configuration of the flowmeter. You enter this section by clicking "Service" in the above window.

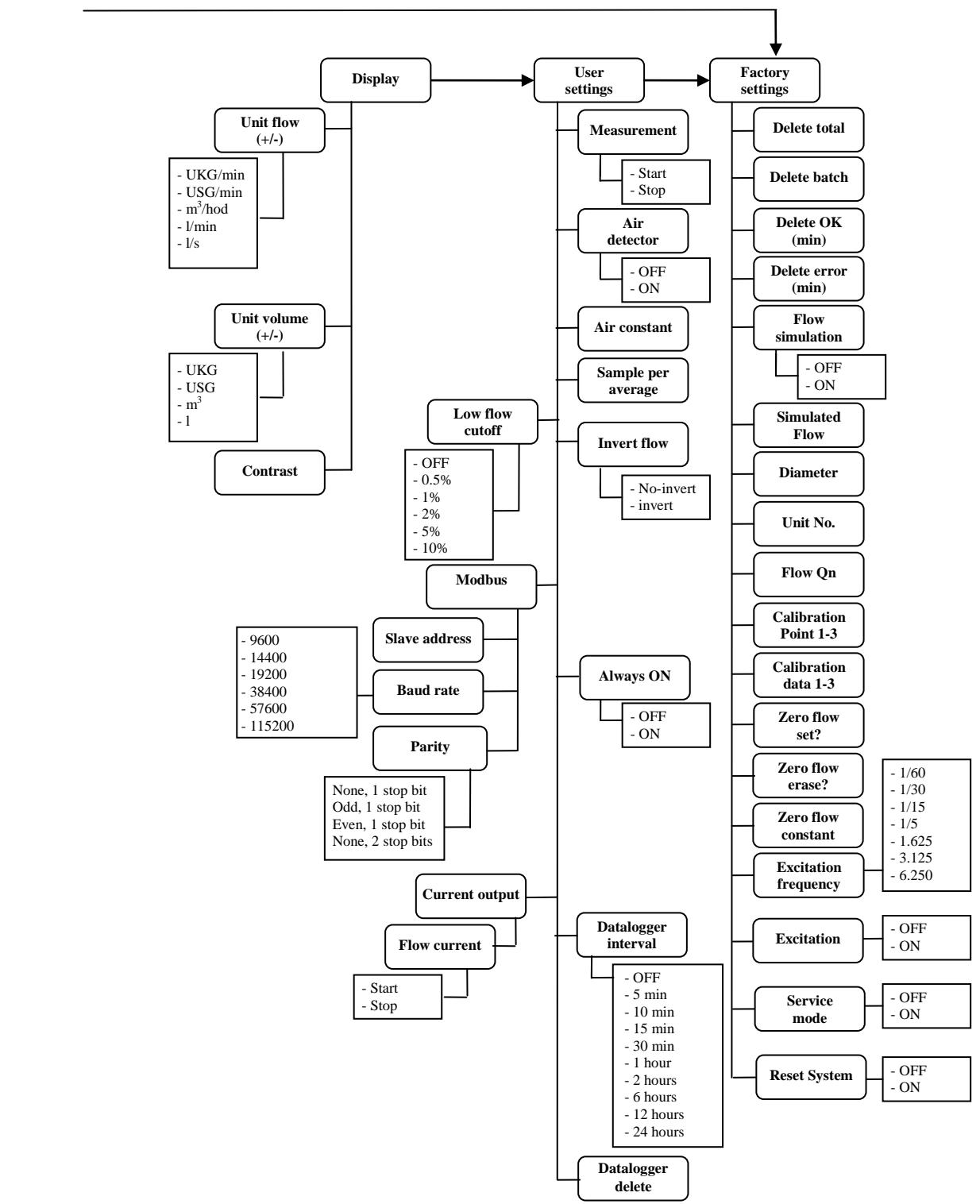
- **The STATISTIC data-reading section (“Statistic”)** – This section serves for reading/exporting statistical data for given time periods from the flowmeter. You can enter this section by clicking “Statistic” in the above window.

The communication parameters needs to be set same in the device and in the SW  
You can add shortcuts to your devices in Device list section by clicking on + sign below window.

### 2.3. Service section

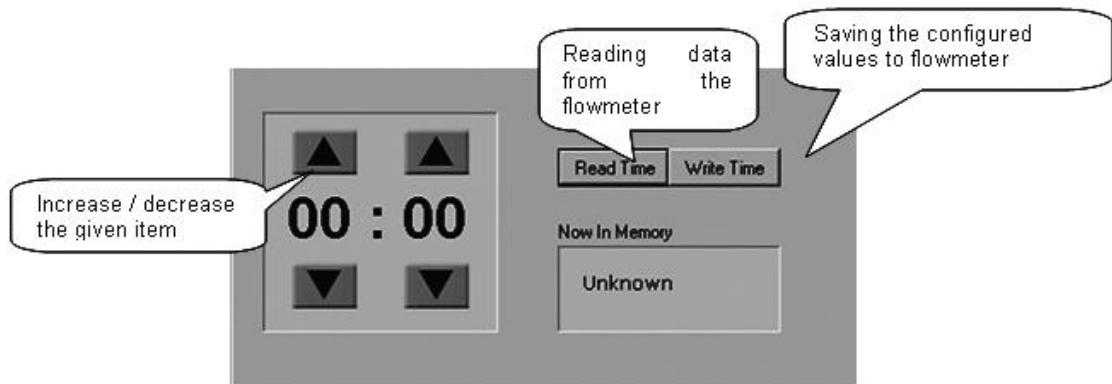




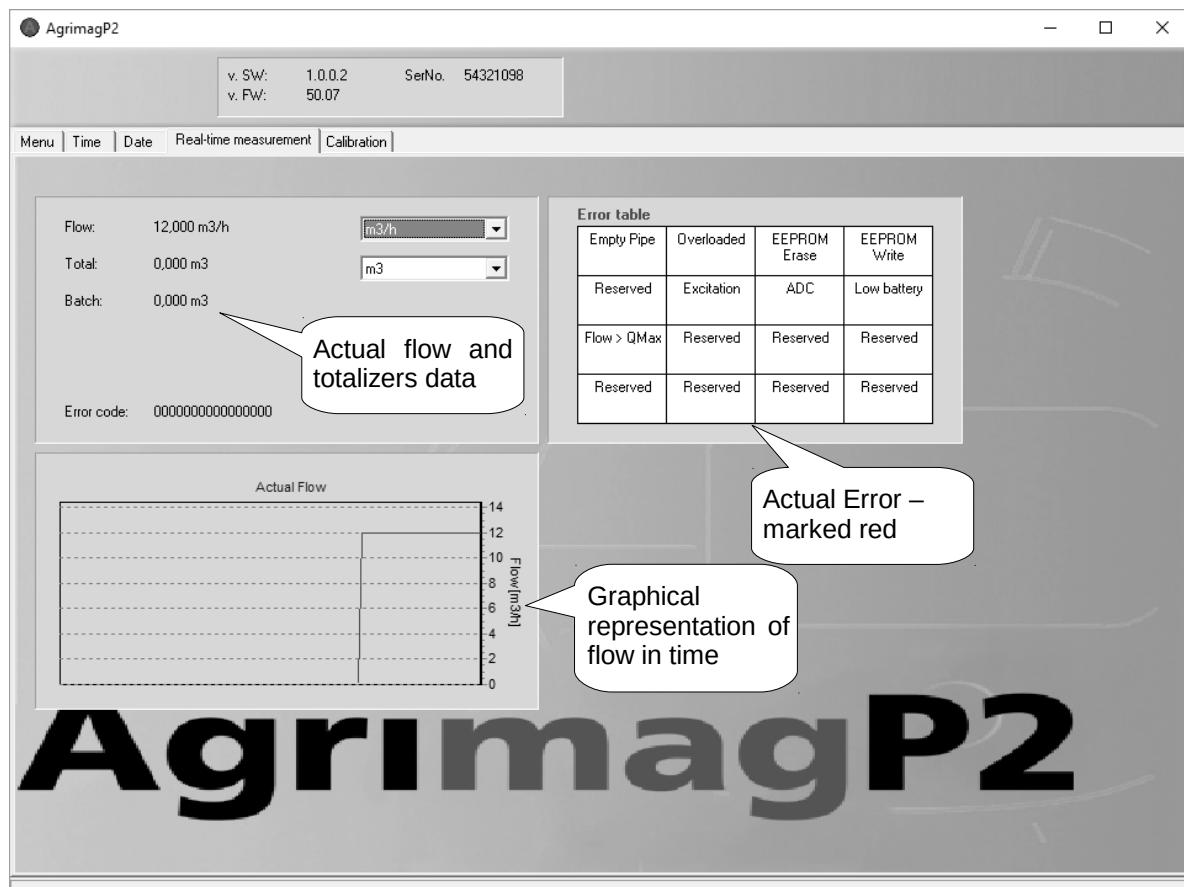


## TABS

- **MENU** - The left-most tab is the "menu" tab, which will display the item selected in the menu-tree on the left hand side of the main window. Some items are only accessible after entering the correct password. When asked for a password, simply enter the correct password for the given section (User and Factory password) and click OK.
- **TIME** - The next tab is "Time". Here, you can enter the correct time.



- **DATE** - The third tab from the left is "Date". Here, you can enter the correct date. (Settings are the same as **TIME** - Tabs)
- **REAL – TIME MEASUREMENT** - The 4<sup>th</sup> tab is "Real-time measurement" and it serves to view actual current flow. The current flow is shown as the first item on top of this window, but it is also depicted in the form of a graph at the bottom. This graph shows current flow data for the last 100 seconds of measurement. On right side are actual errors in red color.



- **CALIBRATION** - The next tab is "Calibration", which serves to calibrate the sensor. To enter this sub-menu, you will need the factory password, which in practice means you will never need this section of the manual. You can upload the current sensor calibrations settings, by clicking "Read all".

With the "Write all" button, you can save all currently set calibration values. This button has the same effect as pressing "Write Measurement Data 1", "Write Measurement Data 2", "Write Measurement Data 3" separately.

Using the "Save data file" button, you can save all loaded values. It will not start new data-reading, just the saving of currently loaded data. With the "Open data file" function, you can load calibration values that were saved previously. No values are saved; it will just load/read values for a previously saved file.

During calibration, it is necessary to allocate real flows to the individual values of the measuring sensor ("measurement data"). With the "Write Calibration Data X" button, you allocate the real current flow entered in field 1a (2a, 3a) (above picture) to the current value in the sensor. It is therefore necessary to do any such calibration on an official accredited calibration rig. You can select the flow measurement unit at field number 4 in the above picture.

With the "Write Measurement Data X" button (1b, 2b, 3b) (above picture) you can allocate the flow value under Xa to the sensor value entered in Xb. This option has any use only when correcting an already calibrated sensor. If there is a constant flow error found out in the calibration points while control measuring, it is possible to eliminate this error by edit windows 1c, 2c, 3c. The writing of calibration data must be done by buttons "Write Measurement Data X" in this case.

Calibration point 1 is at the start of the calibration curve, point 2 at the end of the curve, and point 3 in the middle.

With automatic zero flow constant command next 125 samples are used to compute average value for zero flow constant, this value can be entered manually (5).

Calibration data		
1a	<input type="text" value="10.000"/>	<input type="button" value="Write calibration data 1"/>
2a	<input type="text" value="50.000"/>	<input type="button" value="Write calibration data 2"/>
3a	<input type="text" value="0.000"/>	<input type="button" value="Write calibration data 3"/>
5	<input type="text" value="3154"/>	<input type="button" value="Automatic zero c."/> <input type="button" value="Manual zero c."/>
Unit		
4	<input type="text" value="m3/h"/>	Reading successfully
Measurement data		Error [%]
1b	<input type="text" value="81887"/>	<input type="text" value="0,00"/> <input type="button" value="Write measurement data 1"/>
2b	<input type="text" value="408292"/>	<input type="text" value="0,00"/> <input type="button" value="Write measurement data 2"/>
3b	<input type="text" value="0"/>	<input type="text" value="0,00"/> <input type="button" value="Write measurement data 3"/> <input type="button" value="Calculate measurement point 3"/>
<input type="button" value="Read all"/>		<input type="button" value="Open data file"/>
<input type="button" value="Write all"/>		<input type="button" value="Save data file"/>

## 2.4. Statistic section

The screenshot shows a Windows application window titled "AgrimagP2 - Statistika". The main area displays a table with three columns: Date, Time, and Total. The data consists of 30 rows of measurements taken on 15.6.2016 at various times between 10:04:01 and 10:11:46. The "Total" column values range from 1,668826 to 2,873064. At the bottom of the table, there are three callout boxes with arrows pointing to buttons: "Load data from AgrimagP2" points to the "Load" button, "Save data to csv file" points to the "Export" button, and "Print the data" points to the "Print" button. The buttons are labeled "Options...", "Load", "Export", and "Print".

Date	Time	Total
15.6.2016	10:04:01	1,668826
15.6.2016	10:04:16	1,725515
15.6.2016	10:04:31	1,775617
15.6.2016	10:04:46	1,825719
15.6.2016	10:05:01	1,875288
15.6.2016	10:05:16	1,925390
15.6.2016	10:05:31	1,974959
15.6.2016	10:05:46	2,025061
15.6.2016	10:06:01	2,075163
15.6.2016	10:06:16	2,124732
15.6.2016	10:06:31	2,174834
15.6.2016	10:06:46	2,224403
15.6.2016	10:07:01	2,274505
15.6.2016	10:07:16	2,324607
15.6.2016	10:07:31	2,374176
15.6.2016	10:07:46	2,424278
15.6.2016	10:08:01	2,473847
15.6.2016	10:08:16	2,523949
15.6.2016	10:08:31	2,574051
15.6.2016	10:08:46	2,623620
15.6.2016	10:09:01	2,673722
15.6.2016	10:09:16	2,723291
15.6.2016	10:09:31	2,773393
15.6.2016	10:09:46	2,823495
15.6.2016	10:10:01	2,873064
15.6.2016	10:10:16	
15.6.2016	10:10:31	
15.6.2016	10:10:46	
15.6.2016	10:11:01	
15.6.2016	10:11:16	
15.6.2016	10:11:31	
15.6.2016	10:11:46	

### \*.CSV file

This format file is standard output format for databases. Examples open in Microsoft Excel.

## **3. Appendix**

### **3.1. Warranty**

The warranty conditions are covered by Arkon Flow Systems, s.r.o. Terms & Conditions of Sale and by Arkon Flow Systems, s.r.o Return Regulations and Warranty Conditions. The Arkon Flow Systems, s.r.o Terms & Conditions of Sale and the Arkon Flow Systems, s.r.o Return Regulations and Warranty Conditions are an integral part of the Resellers contract and of any Order Confirmation. Please see your Resellers contract or [www.arkon.co.uk](http://www.arkon.co.uk); Support section. The Warranty sheet is part of the Packing note of any new goods sent. For the claim or return procedure, please consult our web site [www.arkon.co.uk](http://www.arkon.co.uk) or call the Arkon Flow Systems, s.r.o sales office.

### **3.2. Contact**



Technical support: [support@arkon.co.uk](mailto:support@arkon.co.uk)  
Skype: support.arkon

Sales office: [office@arkon.co.uk](mailto:office@arkon.co.uk)

Office hours:  
8:30 – 18:00 (GMT+1)

Direct technical support:  
8:00 – 17:00 (GMT+1)